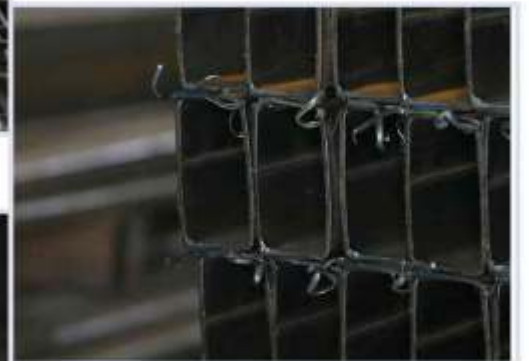


# YOGI CORP

## PRODUCT CATALOGUE



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## PIPES

### Technical Specification for Galvanised & Black Steel Pipes

#### GALVANIZED & BLACK STEEL PIPES AS PER KS 06 - 259 & 1387

TYPES, CLASS & COLOUR MARK	NORMAL BORE		WALL THICKNESS	APPROXIMATE OUTER DIAMETER				BLACK PIPES						GALVANIZED PIPES SOAKED	
				MM		INCH		PLAIN END			THREADED & SOCKETED			kg/m	m/mt
	mm	inch	mm	min	max	min	max	kg/6m	kg/m	m/mt	kg/6m	kg/m	m/mt		
LIGHT "A"	15	1/2	2.00	21.0	21.3	0.825	0.841	5.71	0.95	1053	5.77	0.96	1042	1.04	962
	20	3/4	2.35	26.4	26.9	1.04	1.06	8.46	1.41	709	8.52	1.42	704	1.53	654
	25	1	2.65	33.2	33.7	1.31	1.33	12.60	2.01	498	12.20	2.03	493	2.19	457
	32	1 1/4	2.65	41.9	42.4	1.65	1.67	15.50	2.58	388	15.70	2.61	383	2.82	355
	40	1 1/2	2.90	47.8	48.3	1.88	1.90	19.50	3.25	308	19.70	3.29	304	3.55	282
	50	2	2.90	59.6	60.3	2.35	2.37	24.70	4.11	243	25.10	4.18	239	4.51	222
	65	2 1/2	3.25	75.2	76.2	2.97	2.99	34.80	5.80	172	35.50	5.92	169	6.39	156
	80	3	3.25	87.9	88.9	3.46	3.49	40.90	6.81	147	41.90	6.98	143	7.54	133
	100	4	3.65	113.0	114.3	4.45	4.48	59.30	9.89	101	61.20	10.20	98	11.02	91
MEDIUM "B"	15	1/2	2.65	21.1	21.3	0.83	0.856	7.32	1.22	820	7.38	1.23	813	1.33	752
	20	3/4	2.65	26.6	26.9	1.05	1.07	9.48	1.58	638	9.54	1.59	629	1.72	581
	25	1	3.25	33.4	33.7	1.32	1.35	14.60	2.44	410	14.80	2.46	407	2.66	376
	32	1 1/4	3.25	42.1	42.4	1.66	1.69	18.80	3.14	318	19.00	3.17	315	3.42	292
	40	1 1/2	3.25	48.0	48.3	1.89	1.92	21.70	3.61	277	21.90	3.65	274	3.94	254
	50	2	3.65	59.8	60.3	2.35	2.39	30.60	5.10	196	31.00	5.17	193	5.58	179
	65	2 1/2	3.65	75.4	76.2	2.97	3.01	39.10	6.51	154	39.80	6.63	151	7.16	140
	80	3	4.05	88.1	88.9	3.47	3.52	50.80	8.47	118	51.80	8.64	116	9.33	107
	100	4	4.50	113.3	114.3	4.46	4.52	72.60	12.10	83	74.40	12.40	81	13.39	75
HEAVY "C"	125	5	4.85	138.7	139.7	5.46	5.53	97.20	16.20	62	100.20	16.70	60	18.04	55
	150	6	4.85	164.1	165.1	6.46	6.54	115.20	19.20	52	118.80	19.80	51	21.38	47
	200	8	5.00	215.3	217.3	8.48	8.56	156.00	26.00	38	161.40	26.90	37	30.84	32
	15	1/2	3.25	21.1	21.3	0.83	0.86	8.70	1.45	690	8.76	1.46	685	1.58	633
	20	3/4	3.25	26.6	26.9	1.05	1.07	11.40	1.90	526	11.50	1.91	524	2.06	485
	25	1	4.05	33.4	33.7	1.32	1.35	17.80	2.97	337	17.90	2.99	334	3.23	310
	32	1 1/4	4.05	42.1	42.4	1.66	1.69	23.00	3.84	260	21.20	3.87	258	4.18	239
	40	1 1/2	4.05	48.0	48.3	1.89	1.92	26.60	4.43	226	26.80	4.47	224	4.83	207
	50	2	4.50	59.8	60.3	2.35	2.39	37.00	6.17	162	37.40	6.24	160	6.74	148
65	2 1/2	4.50	75.4	76.2	2.97	3.01	47.40	7.90	127	48.10	8.02	125	8.66	115	
80	3	4.85	88.1	88.9	3.47	3.52	60.60	10.10	99	61.80	10.30	97	11.12	90	
100	4	5.40	113.3	114.3	4.46	4.52	86.40	14.40	69	88.20	14.70	68	15.88	63	
125	5	5.40	138.7	139.7	5.46	5.53	106.80	17.80	56	109.80	18.30	55	19.76	51	
150	6	5.40	164.1	165.1	6.46	6.54	127.20	21.20	47	130.80	21.80	46	23.54	42	
200	8	6.00	215.3	219.1	8.48	8.54	186.60	31.82	31	192.00	32.57	31	35.18	28	



Technical Specification Round Hollow Section

ROUND HOLLOW SECTIONS							
SIZE (d)	THICKNESS (t)	WEIGHT	PIECES PER M.T.	SECTION AREA	MOMENT OF INERTIA	RADIUS OF GYRATION	SECTION MODULUS
mm	mm	kg/m			$I_x(\text{cm}^4)$	$i(\text{cm})$	$z(\text{cm}^3)$
16	1.2	0.44	379	0.56	0.15	0.52	0.19
	1.5	0.54	309	0.68	0.18	0.52	0.23
	2.0	0.71	235	0.88	0.22	0.27	0.5
20	1.2	0.59	283	0.71	0.31	0.67	0.31
	1.5	0.75	222	0.87	0.38	0.66	0.38
22	1.2	0.62	269	0.78	0.43	0.74	0.39
	1.5	0.76	220	0.97	0.51	0.73	0.46
25	1.2	0.70	237	0.90	0.64	0.84	0.51
	1.5	0.87	192	1.11	0.77	0.83	0.61
32	1.2	0.91	183	1.16	1.38	1.09	0.86
	1.5	1.13	148	1.44	1.68	1.08	1.05
38	1.2	1.12	149	1.39	2.35	1.30	1.24
	1.5	1.38	121	1.72	2.87	1.29	1.51
42.25	1.2	1.21	137	1.55	3.26	1.45	1.54
	1.5	1.54	108	1.92	3.99	1.44	1.89
	2.0	1.90	87	2.53	5.13	1.42	2.43
48.25	1.2	1.39	120	1.77	4.91	1.66	2.04
	1.5	1.73	96	2.20	6.02	1.65	2.50
	2.0	2.28	73	2.91	7.78	1.64	3.23
60	1.5	2.16	77	2.76	11.80	2.07	3.93
	2.0	2.86	58	3.64	15.34	2.05	5.11
	2.5	3.54	47	4.52	18.70	2.03	6.23
76	2.0	3.75	44	4.65	31.85	2.62	8.38
	2.5	4.53	37	5.77	39.02	2.60	10.27
	2.0	4.29	39	5.47	51.74	3.08	11.63
89	2.5	5.37	31	6.79	63.59	3.06	14.29

## Technical Specification for Square Hollow Sections

SQUARE HOLLOW SECTIONS								
SIZE (DxB)	THICK-WEIGHT NESS		PIECES PER M.T.	SECT. AREA  (cm <sup>2</sup> )	MOMENT OF INERTIA		RADIUS OF GYRATION	
	mm	(t) mm			kg/m	lx(cm <sup>4</sup> )	ly(cm <sup>4</sup> )	ix(cm)
16x16	1.0	0.48	347	0.61	0.22	0.22	0.60	0.60
	1.2	0.56	298	0.71	0.26	0.26	0.60	0.60
	1.5	0.68	245	0.87	0.30	0.30	0.59	0.59
20x20	1.0	0.62	269	0.79	0.45	0.45	0.76	0.76
	1.2	0.71	235	0.90	0.53	0.53	0.77	0.77
	1.5	0.87	192	1.11	0.64	0.64	0.76	0.76
	2.0	1.13	147	1.44	0.79	0.79	0.74	0.74
25x25	1.0	0.79	211	1	0.92	0.92	0.95	0.95
	1.2	0.90	185	1.14	1.08	1.08	0.97	0.97
	1.5	1.11	150	1.41	1.30	1.30	0.96	0.96
	2.0	1.44	116	1.84	1.63	1.63	0.94	0.94
	3.0	2.07	81	2.64	2.17	2.17	0.90	0.90
30x30	1.0	0.94	177	1.19	1.62	1.62	1.16	1.16
	1.2	1.08	154	1.38	1.91	1.91	1.17	1.17
	1.5	1.34	124	1.71	2.32	2.32	1.16	1.16
	2.0	1.75	95	2.24	2.94	2.94	1.14	1.14
	3.0	2.54	66	3.24	3.99	3.99	1.10	1.10
40x40	1.0	1.19	140	1.51	3.95	3.95	1.61	1.61
	1.2	1.46	114	1.86	4.67	4.67	1.58	1.58
	1.5	1.81	92	2.31	5.71	5.71	1.57	1.57
	2.0	2.39	70	3.04	7.34	7.34	1.55	1.55
	3.0	3.48	48	4.44	10.20	10.20	1.51	1.51
50x50	1.5	2.28	73	2.91	11.42	11.42	1.98	1.98
	2.0	3.01	55	3.84	14.77	14.77	1.96	1.96
	3.0	4.43	38	5.64	20.85	20.85	1.92	1.92
	4.0	5.78	29	7.36	26.15	26.15	10.46	10.46
60x60	3.0	5.37	31	6.84	37.14	37.14	2.33	2.33
	4.0	7.03	24	8.96	47.07	47.07	2.29	2.29
75x75	2.0	4.58	36	5.84	51.91	51.91	2.98	2.98
	3.0	6.78	25	8.64	74.78	74.78	2.94	2.94
	4.0	8.92	191	1.36	95.75	95.75	2.90	2.90
	6.0	13.00	131	6.56	132.40	132.40	2.83	2.83
100x100	2.0	6.15	27	7.84	125.54	125.54	4.00	4.00
	3.0	9.14	181	1.64	182.71	182.71	3.96	3.96
	4.0	12.18	141	5.36	236.34	236.34	3.92	3.92
	6.0	17.71	92	2.56	333.59	333.59	3.85	3.85
125x125	3.0	11.49	15	14.60	363.00	363.00	4.98	4.98
	4.0	15.20	11	19.36	473.00	473.00	4.94	4.94
	6.0	22.42	72	8.56	676.00	676.00	4.86	4.86
150x150	3.0	13.85	12	17.64	636.00	636.00	6.00	6.00
	4.0	18.34	9	23.36	831.00	831.00	5.96	5.96
	6.0	27.13	6	34.56	1196.00	1196.00	5.88	5.88
175x175	4.0	21.48	8	27.36	1334.00	1334.00	6.98	6.98
	6.0	31.84	5	40.56	1933.00	1933.00	6.90	6.90
200x200	4.0	24.62	7	31.36	2009.00	2009.00	8.00	8.00
	6.0	36.55	5	46.46	2923.35	2923.00	7.92	7.92

Technical Specification for Rectangular Hollow Sections

RECTANGULAR HOLLOW SECTIONS										
SIZE (DxB)	THICKNESS (t)	WEIGHT	PIECES PER M.T.	SECT. AREA	MOMENT OF INERTIA		RADIUS OF GYRATION		SECTION MODULUS	
mm	mm	kg/m	M.T.	(cm <sup>2</sup> )	I <sub>x</sub> (cm <sup>4</sup> )	I <sub>y</sub> (cm <sup>4</sup> )	i <sub>x</sub> (cm)	i <sub>y</sub> (cm)	Z <sub>x</sub> (cm <sup>3</sup> )	Z <sub>y</sub> (cm <sup>3</sup> )
20x20	1.2	1.08	154	1.38	2.87	0.96	1.44	0.83	1.44	0.96
	1.5	1.40	119	1.71	3.49	1.15	1.43	0.83	1.75	1.15
	2.0	1.76	95	2.24	4.44	1.44	1.14	0.80	2.22	1.43
40x20	1.2	1.08	154	1.38	2.87	0.96	1.44	0.83	1.44	0.96
	1.5	1.40	119	1.71	3.49	1.15	1.43	0.83	1.75	1.15
	2.0	1.76	95	2.24	4.44	1.44	1.14	0.80	2.22	1.43
40x25	1.0	1.01	165	1.29	1.35	2.81	1.02	1.47	1.08	1.4
	1.2	1.18	141	1.50	3.32	1.59	1.49	1.03	1.66	1.27
	1.5	1.46	114	1.86	4.04	1.73	1.47	1.01	2.02	1.54
	2.0	1.91	87	2.44	5.17	2.43	1.45	0.99	2.59	1.94
	3.0	2.78	60	3.54	7.11	3.26	1.42	0.96	3.59	2.61
50x25	1.0	1.01	165	1.29	1.35	2.81	1.02	1.47	1.08	1.4
	1.5	1.69	99	2.15	7.00	2.43	1.80	1.04	2.80	1.87
	2.0	2.23	75	2.84	9.00	2.96	1.78	1.02	3.60	2.37
	3.0	3.25	51	4.14	12.55	3.99	1.74	0.96	5.02	3.19
60x40	1.2	1.84	91	2.34	12.12	6.48	2.27	1.66	4.04	3.24
	1.5	2.28	73	2.90	14.89	7.93	2.26	1.65	4.96	3.96
	2.0	3.01	55	3.83	19.31	10.22	2.24	1.63	6.43	5.11
	3.0	4.43	38	5.64	27.38	14.31	2.21	1.59	9.12	7.10
75x50	2.0	3.73	45	4.84	38.50	20.50	2.82	2.06	10.20	8.21
	3.0	5.60	30	7.14	55.30	29.10	2.78	2.02	14.7	11.60
	4.0	7.34	23	9.36	70.50	36.70	2.74	1.98	18.80	14.70
100x50	3.0	6.78	25	8.64	112.00	37.40	3.60	2.08	22.40	14.90
	4.0	8.92	19	11.30	144.00	47.30	3.56	2.04	28.80	18.90
	2.0	4.58	36	5.84	26.3	77.52	2.12	3.64	10.50	15.5
125x75	2.0	6.15	27	7.84	172.53	78.56	4.69	3.17	27.60	20.95
	3.0	9.14	18	11.64	251.74	113.68	4.65	3.13	40.28	30.32
	4.0	12.06	14	15.36	326.47	146.21	4.61	3.09	52.24	38.99
	6.0	17.71	9	22.56	463.18	203.99	4.53	3.01	74.11	54.40
150x50	3.0	9.14	18	11.60	311.00	54.00	5.18	2.15	41.50	21.60
	4.0	12.06	14	15.30	404.00	68.50	5.14	2.11	53.80	27.40
	6.0	17.71	9	22.56	574.03	93.15	5.04	2.03	76.54	37.26
150x100	3.0	11.4	15	14.6	253	473	4.16	5.69	50.69	63.1
	4.0	15.2	11	19.3	328	617	4.12	5.65	65.70	82.3
	6.0	22.4	7	28.5	466	885	4.04	5.57	93.20	118
200x100	3.0	13.8	12	17.64	947.00	324.00	7.33	4.28	94.72	64.78
	5.0	18.34	9	23.36	1240.00	421.00	7.29	4.24	124.03	84.15
	6.0	27.13	6	34.56	1794.00	599.00	7.20	4.16	179.39	119.81

## SHEETS & PLATES

### Technical Specification for MS Plates

MILD STEEL		
Size in mm	Thick-ness (t) mm	Weight
2438 x 1219 (8' x 4')	1.2	28.0
2438 x 1219 (8' x 4')	1.5	35.0
2438 x 1219 (8' x 4')	2.0	47.0
2438 x 1219 (8' x 4')	2.5	58.5
2438 x 1219 (8' x 4')	2.8	65.5
2438 x 1219 (8' x 4')	3.0	70.0
2438 x 1219 (8' x 4')	4.0	93.5
2438 x 1219 (8' x 4')	4.5	105.0
2438 x 1219 (8' x 4')	6.0	140.0

### Technical Specification for Chequered Plates

CHEQUERED PLATES		
Size in mm	Thick-ness (t) mm	Weight
2438 x 1219 (8' x 4')	1.2	-
2438 x 1219 (8' x 4')	1.5	-
2438 x 1219 (8' x 4')	1.6	43.20
2438 x 1219 (8' x 4')	1.8	48.60
2438 x 1219 (8' x 4')	2.0	54.00
2438 x 1219 (8' x 4')	2.3	62.10
2438 x 1219 (8' x 4')	2.5	67.50
2438 x 1219 (8' x 4')	2.8	71.0
2438 x 1219 (8' x 4')	3.0	76.0
2438 x 1219 (8' x 4')	4.0	98.7
2438 x 1219 (8' x 4')	4.5	115.0
2438 x 1219 (8' x 4')	6.0	150.0

### Technical Specification for CRCA Sheets

C.R.C.A SHEETS		
Size in mm	Thick-ness (t) mm	Weight
2438 x 1219 (8' x 4')	0.5	11.7
2438 x 1219 (8' x 4')	0.6	14.0
2438 x 1219 (8' x 4')	0.7	16.3
2438 x 1219 (8' x 4')	0.8	18.7
2438 x 1219 (8' x 4')	1.0	23.4
2438 x 1219 (8' x 4')	1.2	28.0
2438 x 1219 (8' x 4')	1.5	35.0

### Technical Specification for Galvanised Sheets

GALVANIZED SHEETS		
Size in mm	Thick-ness (t) mm	Weight
2438 x 1219 (8' x 4')	0.4	9.3
2438 x 1219 (8' x 4')	0.5	11.7
2438 x 1219 (8' x 4')	0.6	14.0
2438 x 1219 (8' x 4')	0.8	18.7
2438 x 1219 (8' x 4')	1.0	23.4
2438 x 1219 (8' x 4')	1.2	28.0
2438 x 1219 (8' x 4')	1.5	35.0
2438 x 1219 (8' x 4')	2.0	47.0
2438 x 1219 (8' x 4')	3.0	70.0

### Technical Specification for Sheets & Plates

WEIGHT OF 8' X 4' SHEETS & PLATES IN KGS				
THICKNESS IN mm	MILD STEEL	Aluminium	BRASS	COPPER
0.4	9.33	3.23	10.2	10.7
0.5	11.7	4.03	12.7	13.3
0.6	14	4.48	15.3	16.0
0.8	18.7	6.45	20.4	21.3
1.0	23.3	8.06	25.5	26.6
1.2	28	9.68	30.6	32.0
1.5	35	12.10	38.2	39.9
2.0	46.7	16.10	51.0	53.3
2.5	58.3	20.20	63.7	66.6
2.8	65.3	22.60	71.4	74.6
3.0	70	24.20	76.4	79.9
4.0	93.3	32.30	102.0	107.0
4.5	105	36.30	115.0	120
6.0	140	48.40	153.0	160.0
7.0	164			
8.0	187			
9.0	210			
10.0	234			
12.0	280			
15.0	350			
18.0	420			
20.0	468			
22.0	514			
25.0	585			
30.0	702			
32.0	749			
38.0	887			
50.0	1170			
65.0	1515			
75.0	1750			
1000	2335			

## Dimensions, Mass per Unit Length and permissible deviations

Gauge	32g	30g	28g	26g	24g	22g
Thickness (MM)	0.20	0.25	0.32	0.40	0.54	0.67
11/3" Corrugation						
IT 4 / Box Profiled Sheets						
IT 5 / Box Profile Sheets						
Ridges (Standards)						
Ridges (487MM) Girth						
Gutters						
Plain Sheets (2 x 1) per Sheet						

OVERALL COVERAGE DETAILS		
	WIDTH	COVERAGE
<b>IT4</b>	755 mm	680 mm
<b>IT5</b>	906 mm	800 mm
<b>IT_3</b>	875 mm	752 mm
<b>MAX</b>	860 mm	780 mm

GAUGE	SIZE METRES	PCS PER BUNDLE	MTR PER BUNDLE
32	2 M	30	60
	2 ½ M	24	60
	3 M	20	60
30	2 M	23	46
	2 ½ M	19	47.5
	3 M	16	48
28	2 M	18	36
	2 ½ M	14	35
	3 M	12	36
26	2 M	14	28
	2 ½ M	11	27.5
	3 M	9	27
24	2 M	22	22
	2 ½ M	22.5	22.5
	3 M	21	21

### GALVANIZED PLAIN SHEETS IN COILS

<b>30G</b>	<b>50 MTS</b>
<b>32G</b>	<b>50 MTS</b>



GALVANIZED PLAIN SHEETS		
30	2m x 1m	10
28	2m x 1m	10
26	2m x 1m	10
24	2m x 1m	10

GALVANIZED RIDGINGS		
32	1800 X 250	25
30	1800 X 250	25
28	1800 X 333	20
26	1800 X 333	20

OPEN PROFILE

Technical Specification for Guard Rails

GUARD RAILS	
SIZE mm	WT/PC kgs
314 x 85 x 3.0 x 4.320m L	47.00

Technical Specification for Zed Purlins

ZED PURLINS														
DIMENSIONS				A	MASS	I <sub>x</sub>	Z <sub>x</sub>	X-X AXIS		Y-Y AXIS		IMPERIAL INCH EQUIVALENTS		
B	D	C	t	cm <sup>2</sup>	W	cm <sup>4</sup>	cm <sup>3</sup>	r <sub>x</sub>	I <sub>y</sub>	z <sub>y</sub>	r <sub>y</sub>	D	B	GAUGE
mm	mm	mm	mm		kg/m			cm	cm <sup>4</sup>	cm <sup>3</sup>	cm			
50.8	95.25	22.2	2.0	4.52	3.52	63.94	13.42	3.76	33.87	6.80	2.73	3 <sup>3</sup> / <sub>4</sub> "	2"	14
50.8	101.6	12.7	2.0	4.26	3.34	70.18	13.81	4.05	31.45	4.98	2.41	4"	2"	14
50.8	114.6	22.2	2.0	4.90	3.85	98.24	17.19	4.47	33.87	6.80	2.62	4 <sup>1</sup> / <sub>2</sub> "	2"	14
50.8	127.0	22.2	2.0	5.16	4.05	25.99	19.84	4.94	33.87	6.80	2.56	5"	2"	14
50.8	139.7	22.2	2.0	5.40	4.24	157.90	22.60	5.40	33.87	6.80	2.50	5 <sup>1</sup> / <sub>2</sub> "	2"	14
50.8	152.4	22.2	2.0	5.66	4.44	194.14	25.47	5.85	33.87	6.80	2.44	6"	2"	14
50.8	165.1	22.2	2.0	5.92	4.65	234.96	28.46	6.30	33.87	6.80	2.39	6 <sup>1</sup> / <sub>2</sub> "	2"	14
50.8	165.1	22.2	2.5	7.25	5.94	278.70	33.78	6.43	33.87	7.59	2.33	6 <sup>1</sup> / <sub>2</sub> "	2"	12
50.8	177.8	22.2	2.5	7.59	5.90	340.73	38.32	6.72	37.63	7.59	2.23	7"	2"	12
63.5	165.1	22.2	2.5	9.91	6.14	301.50	36.54	6.50	36.79	10.91	2.31	6 <sup>1</sup> / <sub>2</sub> "	2 <sup>1</sup> / <sub>2</sub> "	12
63.5	177.8	22.2	2.5	8.23	6.40	389.51	43.81	6.90	67.91	10.91	2.88	7"	2"	12
76.2	177.8	22.2	3.0	10.42	8.17	516.52	58.10	7.02	128.58	17.21	3.50	7"	3"	12
76.2	254.0	22.2	3.0	13.12	10.30	123.60	97.38	9.70	148.99	19.95	3.37	10"	3"	10

Technical Specification for Steel Doors & Frame

STEEL DOORS & FRAMES					
PROFILE	SIZE (mm)	THICKNESS (mm)	WEIGHT Kg/Pc (6M)	THICKNESS (mm)	WEIGHT Kg/Pc (6M)
BOUTEILLE	94 X 33	1.21	12.80	1.5	15.60
HS	150X43X11	1.21	13.60	1.51	18.00

## REINFORCEMENT BARS

### Dimensions, Mass per Unit Length and permissible deviations

Nominal bar diameter <sup>a</sup> <i>d</i> mm	Nominal cross-sectional area <sup>b</sup> <i>A<sub>n</sub></i> mm <sup>2</sup>	Mass per unit length	
		Requirement <sup>c</sup> Kg / m	Permissible Deviation <sup>d</sup> %
6	28.3	0.222	±8
8	50.3	0.395	±8
10	78.5	0.617	±6
12	113	0.888	±6
14	154	1.21	±5
16	201	1.58	±5
20	314	2.47	±5
25	491	3.85	±4
28	616	4.84	±4
32	804	6.31	±4
40	1257	9.86	±4
50	1964	15.42	±4

<sup>a</sup> Diameters larger than 50 mm should be agreed between the manufacturer and purchaser. The permissible deviation on such bars shall be ± 4%  
<sup>b</sup>  $A_n = 0.7854 \times d^2$   
<sup>c</sup> Mass per unit length =  $7.85 \times 10^{-3} \times A_n$   
<sup>d</sup> Permissible deviation refers to a single bar

## Technical Specification for TMT BARS-PROPERTIES

TMT BARS-PROPERTIES			
Characteristics	BS 4449: 2005 GR B500B	BS 4449:2005	ISO 6935-2:2007 (E)
<b>CHEMICAL COMPOSITION</b>			
Carbon (C) %	0.25 Max	0.22 Max	----
Manganese (Mn) %	0.6-0.8	0.6-0.8	1.80 Max
Phosphorous (P) %	0.05 Max	0.05 Max	0.05 Max
Sulphur (S) %	0.05 Max	0.05 Max	0.05 Max
Nitrogen (N) ppm	120ppm	120ppm	----
CE (%)	0.51 Max	0.51 Max	----
<b>MECHANICAL PROPERTIES</b>			
Yield Strength	460 N/mm <sup>2</sup> Min	500 N/mm <sup>2</sup> Min	420 N/mm <sup>2</sup> Min
Tensile Strength	496.8 N/mm <sup>2</sup> Min	540 N/mm <sup>2</sup> Min	620 N/mm <sup>2</sup> Min
Elongation (%)	14Min	14Min	9Min
Weight Tolerance (%)	±45	±4.5	-6
Bend	45°	90°	180°
Re-Bend	From 45° Back to 23° From 90° Back to 20°--		
<b>WELDABILITY</b>			
Weldable	Weldable	Non-Weldable	

NB: GRADE Gr 550 can also be produced on customers request



## Technical Specification for Round Bars

WEIGHT OF ROUND BARS IN KGS PER METER							
DIAMETER (inches)	BRASS	COPPER	BRIGHT STEEL	DIAMETER	BRASS	COPPER	BRIGHT STEEL
1/4"	0.27	0.29	0.25	1 1/4"	13.30	13.90	12.18
5/16"	0.43	0.45	0.39	1 7/8"	15.27	15.96	13.98
3/8"	0.61	0.64	0.56	2"	17.37	18.15	15.90
7/16"	0.84	0.88	0.77	2 1/4"	21.99	22.98	20.13
1/2"	1.08	1.13	0.99	2 1/2"	27.14	28.36	24.85
9/16"	1.38	1.44	1.26	2 5/8"	29.90	31.24	27.37
5/8"	1.69	1.77	1.55	2 3/4"	32.85	34.24	30.07
3/4"	2.45	2.56	2.24	3"	39.08	40.84	35.78
7/8"	3.32	3.47	3.04	3 1/4"	45.87	47.93	41.99
1"	4.35	4.54	3.98	3 1/2"	53.20	55.59	48.70
1 1/4"	5.49	5.74	5.03	4"	69.48	72.60	63.61
1 1/2"	6.78	7.09	6.21	4 1/2"	87.94	91.89	80.51
1 3/8"	8.21	8.58	7.52	5"	108.56	113.44	99.39
1 3/4"	9.78	10.22	8.95	5 1/8"	131.60	137.44	120.49
1 5/8"	11.47	11.98	10.50	6"	156.33	163.36	143.12

## WIRE PRODUCTS

### Technical Specification for BRC

BRC MESH								
MESH REF	SIZE			LW PITCH mm	CW PITCH mm	No. of LW	No. of CW	WEIGHT (kg)
	LENTH (M)	WIDTH (M)	DIAMETER mm					
A 66*	30.00	2.13	4.00	200	200	11	150	63.50
	30.00	2.13	5.00	200	200	11	150	100
A 98	48.00	2.40	5.00	200	200	12	240	176.43
	48.00	2.40	5.00	200	200	11	240	155
A142*	48.00	2.40	5.50	200	200	12	240	213.50
A142	48.00	2.40	6.00	200	200	12	240	254.00
A 193	4.80	2.40	7.00	200	200	12	24	34.58
A 252	4.80	2.40	8.00	200	200	12	24	45.17

### Technical Specification for Weld Mesh

WELD MESH		
SHEET SIZE	MESH SIZE (MM)	WT/PC (kgs)
8' x 4' x 3.0 mm	50 x 50	6.5
8' x 4' x 3.0 mm	75 x 75	4.1
8' x 4' x 4.0 mm	50 x 50	10.5



### Technical Specification for Mild Steel Nails

MILD STEEL NAILS			
SIZE (INCHES)	LENGTH (MM)	SHANK(WIRE) DIAMETER (MM)	STD WT/BAG (KGS)
6.0	150	6.0	50
5.0	125	5.5	50
4.0	100	4.5	50
3.0	75	4.0	50
2.5	65	3.3	50
2.0	50	2.7	50
1.5	38	2.3	50
1.0	25	1.8	50

CHAIN LINK	-	12.5 + 14 Gauge
BARBED WIRE	-	12.5 + 16 Gauge
GALVANIZED WIRES	-	8 - 22 Gauge
BAILING WIRE	-	16 Gauge

GALVANISED STEEL CONDUITS							
NOMINAL SIZE	OUTSIDE DIAMETER		WALL THICKNESS	LENGTH OF THREAD		WEIGHT	RESISTANCE
	MIN	MAX		MIN	MAX		
mm	mm	mm	mm	mm	mm	kg/m	OHMS/m
20	19.7	20	1.6	13	15	0.75	$5 \times 10^7$
25	24.6	25	1.6	16	18	0.91	$5 \times 10^7$
32	31.6	32	1.6	18	20	1.16	$5 \times 10^7$
50	49.5	50	1.6	24	26	1.88	$5 \times 10^7$

### MISCELLANEOUS ITEMS

#### Technical Specification for Gabion Mattresses & Baskets

<b>GABION BASKETS</b> SIZE: 3M X 1 M X 0.5M SIZE: 3M X 1 M X 1 M SIZE: 2M X 1M X 1M SIZE: 2M X 1M X 0.5 M SIZE: 1 M X 1 M X 1 M SIZE: 1M X 1M X 0.5M	<b>GABION MATTRESSES</b> SIZE: 2M X 2M X 0.3M SIZE: 2M X 1 M X 0.3M SIZE: 1 M X 1 M X 0.3M SIZE: 6M X 2M X 0.3M
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YOGI CORP

### Technical Specification for Joists & Beams

Joists & Beams IPE				
SIZE (A X B) in mm	KG/METER	WEIGHT OF 12M in kgs	WEB THICKNESS in mm (t)	FLANGE THICKNESS in mm (w)
100 x 55	8.10	98	4.1	5.7
120 x 64	10.4	125	4.7	6.3
140 x 73	12.9	155	8.6	6.9
160 x 82	15.8	190	5.0	7.4
180 x 91	18.8	226	5.3	8.0
200 x 100	22.4	269	5.6	8.5
220x110	26.2	315	5.9	9.2
240 x 120	30.7	369	6.2	9.8
270 x 135	36.1	648	7.6	10.2
300 x 150	42.2	507	7.1	10.7
360 x 170	57.1	686	8.0	12.7
400 x 180	66.3	796	8.6	13.5

### UNIVERSAL BEAMS AND COLUMNS, WIDE FLANGE BEAMS

NOMINAL SIZE	THEORETICAL	H HEIGHT	B WIDTH	tw FLANGE	tf WEB
Millimetres	Mass Kg/m	mm	mm	Thickness(mm)	Thickness(mm)
203 x 133	25.1	203.2	133.4	7.8	5.8
	30.0	206.8	133.8	9.6	6.3
254 x 146	31.1	251.5	146.1	8.6	6.1
	37.0	256.0	146.4	10.9	6.4
	43.0	259.6	147.3	12.7	7.3
305 x 102	24.8	304.8	101.6	6.8	5.8
	28.2	308.9	101.9	8.9	6.1
	32.8	312.7	102.4	10.8	6.6
305 x 165	40.3	303.8	165.1	10.2	6.1
	46.1	307.1	165.7	11.8	6.7
	54.0	310.9	166.8	13.7	7.7
356 x 171	45.0	352.0	171.0	9.7	6.9
	51.0	355.6	171.5	11.5	7.3
	57.0	358.6	172.1	13.0	8.0
	67.1	364.0	173.2	15.7	9.1
406 x 140	39.0	397.3	141.8	8.6	6.3
	46.3	402.3	142.4	11.2	6.9
406 x 178	54.1	402.6	177.6	10.9	7.6
	60.1	406.4	177.8	12.8	7.8
	67.1	409.4	178.8	14.3	8.8
	74.2	412.8	179.7	16.0	9.7
457 x 191	67.1	453.6	189.9	12.7	8.5
	74.3	457.2	190.5	14.5	9.1
	82.0	460.2	191.3	16.0	9.9
	89.3	463.6	192.0	19.6	11.4
	98.3	467.4	192.8	19.6	11.4
533 x 210	82.2	528.3	208.7	13.2	9.6
	92.1	533.1	209.3	15.6	10.2
	101.0	536.7	210.1	17.4	10.9
	109.0	539.8	210.7	18.8	11.6
	122.0	544.6	211.9	21.3	12.8

## UNIVERSAL COLUMNS

NOMINAL SIZE	THEORETICAL	H HEIGHT	B WIDTH	tw FLANGE	tf WEB
Millimetres	Mass Kg/m	mm	mm	Thickness(mm)	Thickness(mm)
152 x 152	23.0	152.4	152.4	6.8	6.1
	30.0	157.2	152.9	9.4	6.6
	37.0	161.8	154.4	11.5	8.1
203 x 203	46.1	203.2	203.2	11.0	7.3
	52.0	206.2	203.9	12.5	8.0
	60.0	209.6	205.2	14.2	9.3
	71.0	215.9	206.2	17.3	10.3
	86.1	222.3	208.8	20.5	13.0
254 x 254	73.1	254.2	254.0	14.2	8.6
	88.9	260.4	255.9	17.3	10.5
	107.1	266.0	258.3	20.5	13.0
	132.0	276.4	261.0	25.1	15.6
305 x 305	167.0	289.1	264.5	31.7	19.2
	96.9	307.8	304.8	15.4	9.9
	117.9	314.5	306.8	18.7	11.9
	136.9	320.5	308.7	21.7	13.8
	158.1	327.2	310.6	25.0	15.7

## ANGLES - UNEQUAL

Designation	Nominal Mass	Typical Radius	Sectional Area	Distance of centre of gravity						Inclination of v - v	Paint area	
				C <sub>1</sub> (mm)	C <sub>2</sub> (mm)	C <sub>3</sub> (mm)	e <sub>1</sub> (mm)	e <sub>2</sub> (mm)	C <sub>4</sub> (mm)		m <sup>2</sup> /m Length	m <sup>2</sup> / ton
A X A X t (mm)	Kg/m	root (mm)	10 <sup>3</sup> mm <sup>2</sup>							axis tan		
100 x 75 x 6	8.044	10.00	1.025	30.1	17.9	30.1	36.7	69.9	53.9	0.548	0.341	42.44
100 x 75 x 7	9.316	10.00	1.187	30.6	18.3	30.7	36.6	69.7	54.1	0.549	0.341	36.67
100 x 75 x 8	10.572	10.00	1.347	31.0	18.7	31.3	36.5	69.5	54.2	0.547	0.341	32.29
100 x 75 x 9	11.812	10.00	1.505	31.5	19.1	31.8	36.5	69.4	54.3	0.546	0.341	28.92
100 x 75 x 10	13.037	10.00	1.661	31.9	19.5	32.4	36.5	69.2	54.5	0.544	0.341	26.18
125 x 75 x 7	10.707	11.00	1.364	40.9	16.4	28.9	42.2	86.7	58.4	0.360	0.391	36.58
125 x 75 x 8	12.160	11.00	1.549	41.4	16.8	29.8	42.0	84.4	58.6	0.360	0.391	32.11
125 x 75 x 9	13.596	11.00	1.732	41.8	17.2	30.3	41.9	84.1	58.8	0.358	0.391	28.81
125 x 75 x 10	15.017	11.00	1.913	42.3	17.6	30.8	41.7	83.8	59.1	0.357	0.391	26.00
125 x 75 x 12	17.812	11.00	2.269	43.1	18.4	31.7	41.5	83.3	59.5	0.354	0.391	21.92
150 x 75 x 9	15.362	11.00	1.957	52.7	15.7	28.7	45.0	90.0	51.1	0.260	0.441	23.77
150 x 75 x 10	16.979	11.00	2.163	53.2	16.1	29.1	44.8	97.7	56.3	0.261	0.441	25.94
150 x 75 x 11	18.581	11.00	2.367	53.6	16.5	29.5	44.7	97.4	61.6	0.260	0.441	23.77
150 x 75 x 12	20.167	11.00	2.569	54.1	16.9	29.9	44.5	97.1	66.9	0.259	0.41	21.34
150 x 90 x 9	16.441	12.00	2.095	49.5	20.0	35.6	50.5	101.5	70.4	0.368	0.470	28.63
150 x 90 x 10	18.176	12.00	2.315	50.0	20.4	36.1	50.3	101.0	70.6	0.361	0.470	25.84
150 x 90 x 12	21.599	12.00	2.751	50.8	21.2	37.1	50.0	100.5	71.1	0.358	0.470	21.75
150 x 90 x 15	26.615	12.00	3.390	52.0	22.3	38.4	49.8	99.8	71.6	0.354	0.470	17.64



## ANGLES - EQUAL

Designation	Nominal Mass	Typical Radius	Sectional Area	Distance of centre of gravity				Paint area	
				C <sub>1</sub> (mm)	C <sub>2</sub> (mm)	C <sub>3</sub> (mm)	e <sub>1</sub> (mm)	m <sup>2</sup> /m Length	m <sup>2</sup> / ton
A X A X I (mm)	Kg/m	root (mm)	10 <sup>3</sup> mm <sup>2</sup>						
25 x 25 x 2.0	0.775	3.5	0.099	6.9	6.9	9.7	9.2	0.097	125.2
25 x 25 x 2.5	0.953	3.5	0.124	7.0	7.0	9.9	8.7	0.097	103.2
25 x 25 x 3	1.114	3.5	0.142	7.2	7.2	10.2	8.8	0.097	87.4
25 x 25 x 4.5	1.61	3.5	0.205	7.4	7.4	11.0		0.097	59.9
25 x 25 x 5	1.773	3.5	0.226	8.0	8.0	11.3	9.1	0.097	54.8
30 x 30 x 2.0	0.953	3.5	0.121	8.1	8.1	11.5	10.5	0.116	121.7
30 x 30 x 2.5	1.171	3.5	0.146	8.1	8.1	11.5	10.5	0.116	100.9
30 x 30 x 3	1.363	3.5	0.174	8.4	8.4	11.8	10.5	0.116	85.3
30 x 30 x 5	2.180	3.5	0.278	9.2	9.2	13.0	10.7	0.116	53.2
40 x 40 x 2.0	1.246	3.5	0.159	10.0	10.0	15.0	14.7	0.155	124.4
40 x 40 x 2.5	1.582	3.5	0.988	10.5	10.5	14.9	14.1	0.155	98.7
40 x 40 x 3	1.845	3.5	0.235	10.7	10.7	15.2	14.0	0.155	84.2
40 x 40 x 4	2.417	3.5	0.308	11.2	11.2	15.8		0.155	64.3
40 x 40 x 5	2.974	3.5	0.379	11.6	11.6	16.4	14.1	0.155	52.2
40 x 40 x 6	3.516	3.5	0.448	12.0	12.0	17.0	14.3	0.155	44.0
45 x 45 x 3	2.131	3.5	0.266	11.8	11.8	16.7	15.7	0.174	83.3
45 x 45 x 4	2.742	3.5	0.349	12.3	12.3	17.5		0.174	63.5
45 x 45 x 5	3.378	3.5	0.430	12.8	12.8	18.1	15.8	0.174	51.5
50 x 50 x 3	2.367	7	0.296	13.1	13.1	18.5	17.5	0.194	85.1
50 x 50 x 4	3.056	7	0.389	13.6	13.6	19.2	17.6	0.194	60.0
50 x 50 x 5	3.770	7	0.480	14.0	14.0	19.9	17.6	0.194	51.5
50 x 50 x 6	4.469	7	0.569	14.4	14.4	20.4	17.7	0.194	43.4
50 x 50 x 8	5.819	7	0.741	15.2	15.2	21.6	18.0	0.194	33.3
60 x 60 x 4	3.696	7	0.471	16.0	16.0	22.6	21.0	0.233	63.7
60 x 60 x 5	4.568	7	0.582	16.4	16.4	23.2	21.1	0.233	51.0
60 x 60 x 6	5.423	7	0.691	16.9	16.9	23.9	21.1	0.233	43.0
60 x 60 x 8	7.088	7	0.903	17.7	17.7	25.0	21.4	0.233	32.9
65 x 65 x 5	4.974	7	0.634	17.7	17.7	25.0	22.9	0.253	51.0
65 x 65 x 6	5.908	7	0.753	18.0	18.0	25.6	22.6	0.253	42.9
70 x 70 x 6	6.380	9	0.813	19.3	19.3	27.3	24.6	0.272	42.6
70 x 70 x 8	8.358	9	1.065	20.1	20.1	28.5	24.8	0.272	32.5
70 x 70 x 10	10.273	9	1.309	20.9	20.9	29.6	24.1	0.272	26.4
80 x 80 x 6	7.338	10	0.935	21.7	21.7	30.7	28.1	0.311	42.4
80 x 80 x 8	9.630	10	1.227	22.6	22.6	31.9	28.3	0.311	32.3
80 x 80 x 10	11.859	10	1.511	23.4	23.4	33.0	28.5	0.311	26.1
90 x 90 x 6	8.297	11	1.060	24.1	24.1	34.0	31.5	0.350	42.2
90 x 90 x 7	9.608	11	1.224	24.5	24.5	34.7	31.6	0.350	36.8
90 x 90 x 8	10.904	11	1.389	25.0	25.0	35.3	31.7	0.350	32.1
90 x 90 x 10	13.447	11	1.713	25.8	25.8	36.5	31.9	0.350	26.1
100 x 100 x 6	9.259	12	1.180	26.4	26.4	37.4	35.1	0.390	42.2
100 x 100 x 7	10.727	12	1.367	26.9	26.9	38.1	35.1	0.390	36.4
100 x 100 x 8	12.179	12	1.551	27.4	27.4	38.7	35.2	0.390	32.0
100 x 100 x 10	15.036	12	1.915	28.2	28.2	39.9	35.4	0.390	25.9
100 x 100 x 12	17.831	12	2.271	29.0	29.0	41.1	35.7	0.390	21.9
110 x 110 x 8	13.477	13	1.717	29.8	29.8	42.2	38.8	0.429	31.9
110 x 110 x 10	16.648	13	2.212	30.7	30.7	43.4	39.0	0.429	25.8
120 x 120 x 8	14.712	13	1.870	32.3	32.3	45.6	42.0	0.469	31.9
120 x 120 x 10	18.197	13	2.318	33.1	33.1	46.9	42.4	0.469	25.8
120 x 120 x 12	21.620	13	2.754	34.0	34.0	48.0	42.6	0.469	21.7
120 x 120 x 15	26.636	13	3.393	35.1	35.1	49.7	43.1	0.469	17.6
150 x 150 x 10	22.981	16	2.930	40.3	40.3	57.1	52.5	0.586	25.5
150 x 150 x 12	27.645	16	3.483	41.2	41.2	58.3	52.9	0.586	21.4
150 x 150 x 15	33.774	16	4.302	42.5	42.5	60.1	53.3	0.586	17.4
150 x 150 x 18	40.062	16	5.103	43.7	43.7	61.7	53.7	0.586	14.6





FLAT BARS (Dimensions and Properties)		Mass in Kg/m					
Thickness in mm	3 mm	4 mm	6 mm	8 mm	10 mm	12 mm	16 mm
20 mm	0.470	0.626	0.941	1.260	1.570	-	-
25 mm	0.590	0.785	1.180	1.570	1.960	2.360	-
30 mm	0.710	0.942	1.410	1.880	2.350	2.830	-
40 mm	0.940	1.255	1.880	2.510	3.140	3.770	-
50 mm	1.180	1.570	2.360	3.140	3.930	4.710	6.280
60 mm	-	-	2.830	3.770	4.710	5.650	7.540
65 mm	-	-	3.060	4.080	5.100	6.120	8.160
75 mm	-	-	3.530	5.290	6.380	7.070	9.860
100 mm	-	-	5.180	6.280	7.850	9.420	12.600

## CHANNELS

NOMINAL SIZE	THEORETICAL	H HEIGHT	B WIDTH	tw FLANGE	tf WEB
Millimetres	Mass Kg/m	mm	mm	Thickness(mm)	Thickness(mm)
57 x 51	6.84	57.2	50.8	6.1	6.1
76 x 38	6.70	76.2	38.1	6.8	5.1
100 x 50	10.60	100.0	50.0	8.5	6.0
120 x 55	13.40	120.0	55.0	9.0	7.0
127 x 64	14.90	127.0	63.5	9.2	6.4
140 x 60	16.00	140.0	60.0	10.0	7.0
152 x 76	17.90	152.4	76.2	9.0	6.4
160 x 65	18.80	160.0	65.0	10.5	7.5
178 x 54	14.51	177.8	54.0	8.3	5.8
178 x 76	20.84	177.8	76.2	10.3	6.6
180 x 70	22.00	180.0	70.0	11.0	8.0
200 x 75	23.30	200.0	75.0	11.5	8.5
200 x 80	29.40	220.0	80.0	12.5	9.0
229 x 76	26.10	229.0	76.0	11.2	7.6
254 x 76	28.27	254.0	76.0	10.9	8.1
254 x 89	35.70	254.0	89.0	13.6	9.1
260 x 90	37.90	260.0	90.0	14.0	10.0
300 x 100	46.20	300.0	100.0	16.0	10.0
305 x 89	41.80	305.0	89.0	13.7	10.2
381 x 102	55.05	381.0	101.6	16.3	10.4

### Technical Specification for Zed /Tee Section

#### ZED /TEE SECTION

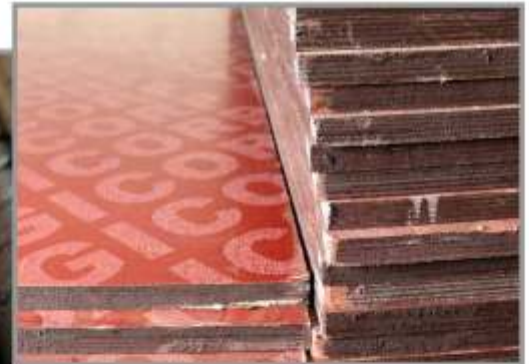
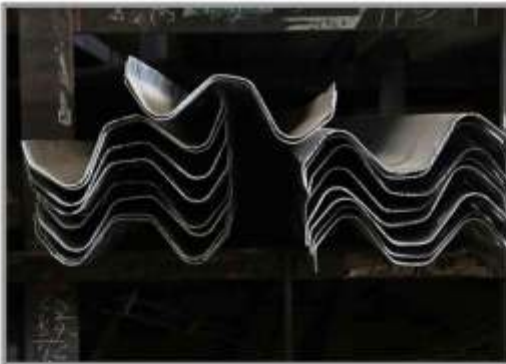
Zed Angle - 20 x 20 x 3mm & 25 x 25 x 3mm

Tee Sections - 20 x 20 x 3mm & 25 x 25 x 3MM

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## Technical Specification for Expanded Mesh

EXPANDED MESH					
SIZES	Mesh/Die S.W.M In Inches	Strand n mm Thickness in mm	Strand Width in mm	Weight in KGS	Price
8' x 2'	3/8	0.5	1.0	1.25	387
8' x 4'	1/4	1.0	1.0	7.40	2431
8' x 4'	1/4	1.2	1.2	10.60	2403
8' x 4'	1/4	1.2	1.5	13.00	2627
8' x 4'	3/8	0.5	1.0	2.50	961
8' x 4'	3/8	1.0	1.0	4.90	2032
8' x 4'	3/8	1.2	1.5	8.80	1993
8' x 4'	3/8	1.5	1.5	11.00	2146
8' x 4'	1/2	1	1.0	4.17	996
8' x 4'	1/2	1	1.2	4.40	1052
8' x 4'	1/2	1	1.5	5.50	1318
8' x 4'	1/2	1.2	1.2	5.30	938
8' x 4'	1/2	1.2	1.5	6.50	1314
8' x 4'	1/2	1.2	3.0	11.00	2223
8' x 4'	1/2	1.5	1.5	8.30	1619
8' x 4'	1/2	1.5	3.0	16.60	2385
8' x 4'	1/2	2	3.0	22.00	4158
8' x 4'	3/4	1	1.2	3.70	1106
8' x 4'	3/4	1	1.5	4.00	958
8' x 4'	3/4	1.2	1.2	3.50	686
8' x 4'	3/4	1.2	1.5	4.40	889
8' x 4'	3/4	1.5	1.5	5.50	1335
8' x 4'	3/4	1.2	3.0	9.00	1818
8' x 4'	3/4	1.5	3.0	11.00	1707
8' x 4'	3/4	2	3.0	14.70	2784
8' x 4'	1	1.5	1.5	4.10	997
8' x 4'	1	1.5	3.0	8.30	1702
8' x 4'	1	2	3.0	11.00	2080
8' x 4'	1 1/2	2	3.0	7.40	1738
8' x 4'	1 1/2	2	6.0	14.80	2800
8' x 4'	1/2	2	3.0	3.60	847
8' x 4'	1/2	2	3.0	2.40	565
8' x 4'	1/4	0.6	1.0	6.00	2303



# YOGI CORP



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